

# Temescal

## FACILITY AND INSTALLATION GUIDE FOR FC-3800 EVAPORATION SYSTEMS



**Ferrotec**



Revision F, March 2011

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## Revision History

### 0101-8604-0

Revision	Change Description	Reason/ Application	Date	Approved
A	First version of F & I Guide	Applies to all FC-3800 systems built between 2/2000 and 6/2006	Feb. 2000	GW
B	Added illustrations to Section 3	Applies to all FC-3800 systems built after 6/2006	July 2006	SS
C	Revised instructions for installing external transformer in nominal 400 V installations (see section 3.2.4)	Applies to all FC-3800 systems build after 6/2006	July 2006	SS
D	Revised sections 1.4, 2.2.1, and 3.2.7. Modified Figures 3-4 through 3-14.	Clarified specifications and instructions regarding water supplies #2 and #3.	Nov. 2006	SS
E	In sections 1.4 and 2.5, corrected values for power drops to be provided for vacuum system and e-beam power supplies. Added Figure 2-3 and updated Figure 3-2. Deleted former Figures 3-7, 3-9, and 3-11.	Corrections provided by Temescal Field Service and Temescal Engineering. Eliminated former Simba 2 control console option.	Oct. 2010	LW
F	In sections 1.4 and 2.4, corrected input power specifications for vacuum system.	Updated information provided by Temescal Field Service.	March 2011	LW

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## SAFETY INSTRUCTIONS FOR OPERATING AND SERVICE PERSONNEL

Operators and service personnel should always wear safety glasses. Operators shall not enter areas intended for service access only. Only experienced service personnel should enter such areas, and only after taking the preliminary precautions described in paragraphs 1 through 6 below.

### DANGER

**Potentially lethal voltages may exist within this unit, even with the line power switched off. Service should only be attempted by qualified personnel. Failure to observe all safety precautions may result in personal injury.**

This component is designed to operate as part of a system containing high-voltage equipment. Observe the precautions described below when servicing this system, especially when servicing components where high voltages may be present.

1. Before servicing or operating this equipment, read all the component manuals supplied with the system, paying special attention to safety instructions.
2. Post HIGH VOLTAGE WARNING signs in conspicuous locations within the service area.
3. Remove rings, watches, bracelets, and any other metal jewelry before working around high voltage.
4. DO NOT WORK ALONE!
5. Be sure that all equipment is connected to a power receptacle having the correct polarity and grounding, as prescribed by the local electrical codes. Refer to the power supply portion of the documentation to determine the proper electrical ground for high-voltage components.
6. Before servicing any high-voltage component, switch off the electrical power at the component's main power switch. This switch should have a lockout feature. Lock the power off and keep the key with you while you are working on the equipment.
7. Certain electrical parts (e.g., electrolytic capacitors) hold a lethal voltage even after the power is switched off. Before entering any service area, use a grounding hook to discharge such parts. Be sure that these parts are discharged before starting any repairs.
8. DO NOT touch high-voltage leads unless power is off and a grounding hook is connected to the parts to be serviced.
9. The high-voltage components of the system should be equipped with electrical interlocks to protect personnel from injury. DO NOT ATTEMPT TO DEFEAT, OVERRIDE, OR BYPASS THESE PROTECTIVE DEVICES!
10. Never leave loose ends on high-voltage connections.
11. Observe the following warning if the system employs Radio Frequency (RF) power.

### DANGER

**RF radiation—even at modest power levels—can cause serious injury. If any of the RF components (e.g., the RF power supply, the RF matching network, or the RF electrodes or shielding inside the product chamber) are moved or changed in any way, the RF energy may be radiated outside the equipment. Monitor the equipment to assure that external RF radiation is below the levels prescribed by any and all applicable safety codes.**

## **Special Amendment for United Kingdom Users**

### **All Electrical Power Sources: Safety Precautions**

This component is designed to be used in an extra-high-voltage system. Only authorized personnel should be permitted to carry out work on this system.

Prior to any servicing, grounding hooks should be used to short out all high-voltage parts and conductors in both the vacuum system and the high-voltage power supply. Screens protecting extra-high-voltage conductors should be removed only if appropriate action has been taken to ensure that extra-high-voltage conductors are dead and cannot be reenergized inadvertently.

In addition, all personnel should be aware of:

1. The Electricity (Factories Act) Special Regulations (1908 and 1944), in particular, Regulations 18(d) and 28 of the 1980 Regulations, as amended; and
2. The employer's responsibility to set up suitable systems to safeguard the health and safety of employees, according to the Health & Safety at Work etc. Act (1974).

## **USER RESPONSIBILITY**

This equipment will perform in accordance with the instructions and information contained in the user's manual and its referenced documents when such equipment is installed, operated, and maintained in compliance with such instructions. The equipment must be checked periodically. Defective equipment shall not be used. Parts that are broken, missing, plainly worn, distorted, or contaminated, shall be replaced immediately. Should such repair or replacement become necessary, a telephone or written request for service should be made to Temescal, Livermore, CA, a division of Ferrotec (USA) Corp.

The equipment, or any of its parts, shall not be altered without the prior written approval of Temescal. The user and/or purchaser of this equipment shall have the sole responsibility for any malfunction which results from improper use, faulty maintenance, damage, improper repair, or alteration by any party other than Temescal.

## **GUIDELINES AND GOOD PRACTICES**

1. Follow applicable clean room procedures (smocks, masks, gloves, etc.).
2. Do not expose the vent and purge valves to excessive pressures. The nitrogen line regulator is factory set at 15 psi and must not be adjusted above 20 psi.
3. Prevent oil, grease, water, sweat, etc. from getting into the vacuum chamber.
4. Replace the source tray shield correctly to ensure that the ceramic parts or the high voltage feedthroughs are protected from being coated.
5. Clean all mechanical parts and seals with lint-free paper/cloth soaked with isopropyl alcohol (IPA). Dispose all IPA-exposed cleaning paper/cloth in a fireproof container, while ensuring proper safety precautions are being followed.
6. Polish scratched surfaces with Scotch-Brite, taking care not to produce any cross scratches.
7. Shaft seals are all ferromagnetic. No lubrication is required.
8. Check the chamber door's seal and sealing surfaces each time before closing it.
9. Check and clean with IPA the source tray seals and sealing surfaces each time before raising the source tray into place.
10. Train staff by competent personnel. DO NOT allow staff to operate or do maintenance and recovery work on the machine until they are trained by competent personnel.
11. Document all alarms, deviations, breakdowns, and servicings done on either a hardcopy or an electronic equipment-log system.

## HEALTH HAZARD

The condensates deposited on the tank walls of a vacuum system are generally in the form of extremely fine particles. The nature, as well as the form, of the materials poses the following potential health hazards:

- a) Inhaling fine particles (powder) may cause damage to the lungs. To help prevent this, wear a protective respirator mask with fine filter that has been approved by the National Institute for Occupational Safety and Health (NIOSH) and the federal Mine Safety and Health Administration (MSHA).
- b) Some substances are toxic and inhaling them should be avoided. Take steps to ascertain whether or not the material being deposited is a known toxic substance. Refer to the Material Safety Data Sheet(s) covering the evaporant(s) in question.
- c) Certain powders (titanium, for instance) can cause flash fires when exposed to oxygen or other oxidizers. Therefore, when opening the chamber door after a deposition cycle, exercise extreme caution and allow time for the coating surface to oxidize. Breakage of some of the more reactive condensates may be hazardous, even when the above precautions are observed. In this situation, fire-protective clothing should be worn.
- d) Certain powders (platinum, for instance) are known to catalyze methyl alcohol vapors upon contact, generating heat in the process and possibly causing a fire to erupt. Therefore, never use methyl alcohol to wipe down or clean any internal tank surfaces of a vacuum system. Use isopropyl alcohol (IPA), instead. Dispose of all IPA-exposed lint-free paper/cloth into a fireproof container, while ensuring all proper safety procedures and precautions are being followed.



# Customer Documentation Survey

In an effort to provide continuous improvement and ensure technical accuracy regarding product documentation, we invite you to comment on this Facilities & Installation (F & I) Guide. Please fill out and return this form to Temescal as soon as possible. *Thank You.*

Company: \_\_\_\_\_ Today's Date: \_\_\_\_\_

System Ordered: \_\_\_\_\_ Delivery Date: \_\_\_\_\_

1. Please rate the quality of the information provided using the following rating system:

**1 = Poor                  2 = Fair                  3 = Acceptable                  4 = Good                  5 = Excellent**

Site repair checklist	1	2	3	4	5
Descriptions of facility requirements	1	2	3	4	5
Installation instructions	1	2	3	4	5
Installation drawings	1	2	3	4	5

2. Was the information in this manual clearly presented and easy to understand?

**YES    NO**

If NO, please cite specific references: \_\_\_\_\_

3. Did you find errors in this manual?

**YES    NO**

If YES, typographical or technical? (please cite the pages)

4. How important was this F & I Guide in preparing for your system (circle one)?

**Essential                  Important                  Nice to Have                  Not Important**

5. Do you currently own and operate any other Temescal Systems?

**YES    NO**

(please specify) \_\_\_\_\_

6. What kind of information would you like to see in future F&I Guides?

\_\_\_\_\_  
\_\_\_\_\_

7. Do you have any additional comments/suggestions/complaints? If so, please explain:

\_\_\_\_\_  
\_\_\_\_\_

**Name:** \_\_\_\_\_ **Telephone:** \_\_\_\_\_

**Fax #:** \_\_\_\_\_ **E-mail:** \_\_\_\_\_

Thank you for taking the time to review our documentation. Please mail or fax this form back to:

**Temescal, a division of Ferrotec (USA) Corp.**  
**Attn: Customer Support**  
4569-C Las Positas Road, Livermore, CA 94551  
Telephone: 1-800-522-1215 Fax: 925-449-4096

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# **1 Introduction and Site Preparation Checklist**

## **1.1 Scope and Purpose of this Guide**

### 1.1.1 Overview of F&I Guide

The purpose of this Facilities and Installation (F & I) Guide is to provide facility requirements and installation guidelines for your Temescal System. This Guide gives information for preparing your site to receive and install your new equipment. Topics covered, by section, are:

- Section 1: Introduction
- Section 2: Facility Requirements
- Section 3: Unpacking and Installation

### 1.1.2 In This Section

This remainder of this section covers the following topics:

- 1.2 Temescal Contact Information
- 1.3 General Safety Information
- 1.4 Site Preparation Checklist

## **1.2 Temescal Contact Information**

If you have any questions or concerns, or if you need assistance, contact us at one of the following telephone numbers:

- To schedule an installation or a field service visit, call:
  - Customer Support Coordinator 1-800-522-1215, ext. 2817 (voice)
  - 1-925 449-4096 (fax)
- To speak with a technician, call:
  - Temescal Technical Support and Assistance 1-800-522-1215, ext. 2891
- To order replacement or spare parts, call:
  - Temescal Customer Service, Parts 1-800-522-1215, ext. 2818 or 2819

### **1.3 General Safety Information**

Specific guidelines concerning Guidelines & Practices, Operating Safety Instructions, and warnings concerning High Voltage and Health Hazards can be found in the front of this F&I Guide, as well as in the fronts of the Operations and Service Manuals. Additional safety warnings may also be found in the various component manuals and third party documentation. You will also find throughout the text of these manuals, WARNING boxes that advise of safety concerns. An example of such a warning box appears below.

<p style="text-align: center;"><b>WARNING</b> <b>LETHAL VOLTAGES PRESENT</b></p> <p>Residual Voltages can be present in numerous parts of the equipment, even after the source power has been switched off. Before touching the source tray or the electron beam gun, you <b>MUST</b> use a properly connected ground hook to touch all accessible vacuum cubicle parts that could be charged with high voltage.</p>
--

This equipment contains electrical and electronic interlocks and alarms, to protect personnel from injury. **DO NOT DEFEAT, OVERRIDE, OR BYPASS THESE PROTECTIVE DEVICES!** When the TCS is in Service Mode, numerous safety interlocks are bypassed.

These safety warnings and notices are not only for the protection of the people who operate or maintain the equipment, but also for the equipment itself. Failure to comply with these safety standards can cause serious injury or death, and significant damage to the equipment.

**BEFORE OPERATING ANY EQUIPMENT, READ ALL OPERATOR MANUALS, SAFETY NOTICES AND WARNINGS AND COMPLY WITH THEIR GUIDELINES.**

### **1.4 Site Preparation Checklist**

The customer is responsible for providing properly rated power, water, air, and gases services to their appropriate termination points at the System prior to installation. Specific requirements and installation specifications required for each system are detailed in this Facilities and Installation (F&I) Guide.

The customer is also responsible for meeting all applicable facility, electrical and safety codes in routing power, water, air, and gas lines to and between the modules of the system. For more specific details, please read the remainder of this Facilities & Installation (F&I) Guide. If you have any questions concerning your installation, please feel free to call Temescal Customer Support (1-800-522-1215, ext. 2891).

Please complete the Site Preparation Checklist on the next page, checking off each requirement as it is completed. Sign and date the completed Checklist and fax it to Temescal (925-449-4096), Attn: Customer Support Coordinator. When Temescal receives the completed checklist, the installation date for your system will be scheduled.

(FC-3800)

**SITE PREPARATION CHECKLIST**

**The Customer is responsible for providing properly rated power, water, air, and gases services to their appropriate termination points at the System prior to installation.** Please read this Guide for more specific details.

As each requirement is completed, place a check mark in the appropriate check box below. When ALL requirements have been completed, sign and date this page, then fax this checklist back to Temescal (925 449-4096), Attn: Customer Support Coordinator.

- Environment:** For additional information, see section 2.1.  
 Ambient Air Temperature: 55°F to 90°F (12°C to 32°C),  
 Relative Humidity: 50% maximum  
 Air conditioning: Capable of 5 kW cooling

**Water (conditioned):** For additional information, see section 2.2.

- Cold Water Supply #1 (Vacuum Cubicle)**  
 100 psig (6.89 bar) maximum inlet pressure  
 50 psig (3.45 bar) minimum delta pressure  
 50°–70° F (10°–21° C) maximum inlet temperature  
 Filtered to 50 microns  
 Flow Rate Requirements:  
 Chamber walls and doors    6.0 gpm (22.7 L/min.)  
 Each e-beam source        2.75 to 5.0 gpm (10.4 to 18.9 L/min.)  
 5-cm ion beam source      0.5 gpm (1.9 L/min.)  
 Each crystal monitor      0.5 gpm (1.9 L/min.)
- Cold Water Supply #2 (Cryopump Compressors)**  
 Min./max. inlet pressure    30/100 psig (2.07/6.89 bar)  
 Inlet temperature        10°–30° C  
 Min. flow rate            2.75 gpm (10.4 L/min.) for each  
    compressor
- Cold Water Supply #3**  
 For Edwards Model iGX100 and iGX3/100 pumps:  
 Min./max. inlet pressure    40/100 psig (2.77/6.89 bar)  
 Inlet temperature        10°–30° C  
 Min. flow rate requirements  
   Edwards Model iGX100    0.3 gpm (1.1 L/min.)  
   Edwards Model iGX3/100   0.6 gpm (2.2 L/min.)  
 For water requirements for mech. pumps other than those supplied  
 by Temescal, consult the manufacturer of the pump in question.
- Optional Hot Water**  
 90 psig (6.21 Bar) maximum inlet pressure  
 50 psig (3.45 Bar) minimum delta pressure  
 5 gpm (18.9 L/min.) flow rate  
 140° F (60° C) approximate temperature  
 Filtered to 50 microns

**Compressed Gases:** For additional details, see section 2.3.

- Vent Gas:** Clean Dry Air (CDA) and/or Nitrogen (N<sub>2</sub>) (recommended)  
60 to 120 psig (4.14 to 8.27 bar)
- Pneumatic Air:** 90 to 120 psig (6.21 to 8.27 bar)
- Helium:** One bottle, 99.999% pure.
- Optional Process Gas:** Argon, 99.995% minimum purity  
3 to 3 sccm (for FC ion beam source without PBN) or  
5 to 8 sccm (for FC beam ion source with PBN)

**Electrical:** For additional information, see sections 2.4 and 2.5.

- Ground:** Good earth ground, low impedance to RF as well as DC. For illustrations and additional details, see section 2.4.
- Main System (Drop #1)**  
208 VAC, 60 Hz, 3-phase 4-wire, 150 A  
or  
400 VAC, 50 Hz, 3-phase 4-wire, 90 A
- HV Power Supply (Drop #2)** (Select one power supply only)
  - Simba 2** 208/240 VAC, 50/60 Hz, 3-phase delta, 4-wire, 90 A
  - Simba 2** 380 VAC, 50/60 Hz, 3-phase delta, 60 A current)
  - Simba 2** 480 VAC, 50/60 Hz, 3-phase delta, 50 A
  - CV-6SLX** 208 VAC, 50/60 Hz, 3-phase 4-wire, 30 A
  - CV-6SLX** 400 VAC, 50/60 Hz, 3-phase 5-wire delta, 20 A
  - CV-12SLX** 208 VAC, 50/60 Hz, 3-phase 4-wire, 50 A
  - CV-12SLX** 400 VAC, 50/60 Hz, 3-phase 5-wire delta, 30 A
- Site Preparation and Installation Instructions:** Section 3 of this F&I Guide has been read and understood.

Customer: \_\_\_\_\_ Date: \_\_\_\_\_

Company: \_\_\_\_\_ System: \_\_\_\_\_

## 2

## ***Facility Requirements***

This section of the Guide specifies the requirements for the various facilities services, including:

- Environment (subsection 2.1)
- Water (subsection 2.2)
- Compressed gases (subsection 2.3)
- Electrical power (subsection 2.4)
- Electrical grounding (subsection 2.5)

The customer is responsible for properly preparing the site for the delivery, installation, and operation of the system ordered. Site preparation includes providing properly rated power, water, air, compressed gases to their appropriate facility termination points. Before system installation can be scheduled, site preparation must be completed, and the Site Preparation Checklist (see Section 1.4) must be completed and returned to BOCE/Temescal.

### **2.1 Environment**

Ambient Air Temperature: 55° F to 90° F (12° C to 32° C)  
Relative Humidity: 50% maximum; must be free of corrosive fumes and vapors  
Air Conditioning: Capable of 5 kW cooling

### **2.2 Water**

Both cold and hot water must be filtered to 50 microns. In addition, the water supplied to the system must have a pH level of between 6.0 and 8.0. To prevent hard water deposits, it must be conditioned to maintain a calcium carbonate (CaCo<sub>3</sub>) content of less than 75 ppm. Actual water-flow requirements may vary, depending on your system and its components.

#### 2.2.1 Cold Water

Note: Condensation on water lines can impair the performance of the equipment and cause damage. Therefore, the cold water temperature should not exceed the dew point.

##### Cold Water Supply #1 (Vacuum cubicle)

Filtered to 50 microns	
Maximum inlet pressure	100 psig (6.89 bar)
Minimum delta pressure	50 psig (3.45 bar)
Maximum inlet temperature	68° F (20° C)
Flow Rate Requirements	
• Chamber walls and doors	5 gpm (18.9 L/min)
• Each e-beam source	2.75 to 5 gpm (11.4 to 18.9 L/min)
• 5-cm ion beam source	0.5 gpm (1.9 L/min)
• Each crystal monitor	0.5 gpm (1.9 L/min.)

**Cold Water Supply #2 (Cryopump Compressors)**

Min./max. inlet pressure	30/100 psig (2.07/6.89 bar)
Inlet temperature	10°–30° C
Min. flow rate	2.75 gpm (10.4 L/min.)

**Cold Water Supply #3**

For Edwards Model iGX100 and iGX3/100 pumps:

Min./max. inlet pressure	40/100 psig (2.77/6.89 bar)
Inlet temperature	10°–30° C
Min. flow rate requirements	
Edwards Model iGX100	0.3 gpm (1.1 L/min.)
Edwards Model iGX3/100	0.6 gpm (2.2 L/min.)

Regarding water requirements for mechanical pumps other than those supplied by Temescal, consult the specific pump manufacturer.

**2.2.2 Optional Hot Water**

5 gpm (18.9 l/min) flow rate  
 90 psig (6.21 bar) maximum inlet pressure  
 50 psig (3.45 bar) minimum delta pressure  
 140° F (60° C) approximate temperature  
 Filtered to 50 microns

Note: Hot water must not be hot enough to cause scalding or burning to the touch.

**2.3 Compressed Gases****2.3.1 Vent Gas (for process and/or purging): Clean Dry Air (CDA) or Dry Nitrogen (N2)**  
60 to 120 psig (4.14 to 8.27 bar)

Note: To minimize pressure fluctuations in the system, a vent gas supply pressure of 60 to 120 psig is recommended. The actual venting pressure within the system is lower. The FC-3800 system features built-in regulation to reduce this pressure as required.

**2.3.2 Pneumatic Air (oil free) for activation of valves: 90 to 120 psig (6.21 to 8.27 bar)****2.3.3 Helium: One bottle, 99.999% pure (For additional details, see section 3.3.1.)****2.3.4 Optional Process Gas: Argon (99.99% minimum purity)**

3 to 5 sccm, for FC ion beam source without PBN, or  
 5 to 8 sccm, for FC ion beam source with PBN

**2.4 Electrical Power Requirements**

The Customer is responsible for providing reliable electrical power to supply the requirements of the system ordered. The facility's operating voltage must be specified when the equipment is purchased. Main system power (Drop #1) and high-voltage power (Drop #2) must be properly connected to the power distribution box prior to the actual system installation. Circuit breakers must be of a type designed to handle the currents indicated. General power requirements are as specified below. Actual requirements may vary, depending on system accessories and options.

**2.4.1 Drop #1 (Main System): (15 kVA)**

208 VAC, 50/60 Hz, 3-phase 4-wire wye, 150 A  
 400 VAC, 50/60 Hz, 3-phase 4-wire wye, 90 A



## 2.4.2 Drop #2 (High Voltage Supply):

Simba 2<sup>®</sup> Power Supply (15 kVA)

208-220 VAC, 50/60 Hz, 3-phase 4-wire, 90 A

380 VAC 50/60 Hz, 3-phase 5-wire wye, 60 A

480 VAC, 50/60 Hz, 3-phase 5-wire delta, 50 A

CV-6SLX Power Supply (6 kVA)

208 VAC, 50/60 Hz, 3-phase 4-wire, 30 A

400 VAC, 50/60 Hz, 3-phase 5-wire wye, 20 A

CV-12SLX Power Supply (12 kVA)

208 VAC, 50/60 Hz, 3-phase 4-wire, 50 A

400 VAC, 50/60 Hz, 3-phase 5-wire wye, 30 A

## **2.5 Electrical Grounding Requirements**

### 2.5.1 System Low Impedance Ground.

Safe, dependable operation of the HV power supply cannot be ensured unless a good earth ground is provided for the system and the power supply. This ground must provide a low-impedance path for radio frequency (RF) and direct current (DC) electricity. This ground must not be connected to that of any other system or equipment.

Figure 2-1 illustrates the required facility and system grounding requirements. Two 8-foot (2.44-meter) copper-clad steel rods of  $\frac{3}{4}$  inch (20 mm) diameter should be driven into the earth as near as possible to the vacuum cubicle. These rods should be approximately 6 feet (1.85 meters) apart. After they are driven into the ground, the resistance between them should be measured with an accurate volt-ohm meter. The maximum allowable resistance is 3 ohms. If the resistance is greater than that value, pouring salt water or copper sulfate down the sides of the rods may lower the resistance to the required level.

To ensure a low-impedance path to ground, the rods must be connected to each other and to the vacuum chamber by a length of 3-inch (76-mm) wide copper strap. For runs of less than 60 feet (18.3 meters), this strap should be 0.035 to 0.050 inches (0.9–1.3 mm) thick. For runs longer than 60 feet, consult Temescal for specifications. The strapping should be silver-soldered to one of the rods and secured to the other mechanically, so that the grounding strap can be disconnected later to allow retesting of the resistance between the rods. The other end of the grounding strap should be connected with a grounding lug or bolt to the evaporation system's central grounding point, an area of clean bare metal on the vacuum cubicle wall or frame.

If the equipment is to be installed on the upper floors of a building, the system can be grounded by connecting the vacuum chamber to the steel structure of the building. This connection should also be made with 3-inch (76-mm) copper strapping of the gauge specified above. Figure 2-1 also shows this alternative method.

**CAUTION**

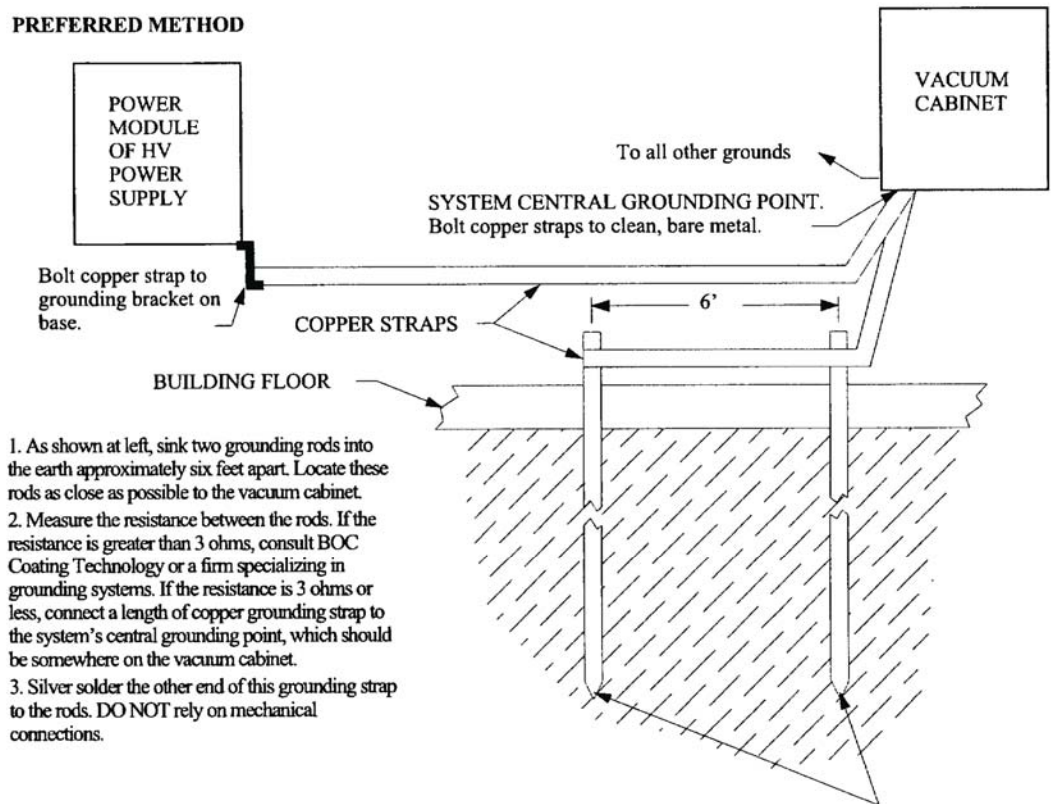
Do not use braided wire for any ground connections.

**CAUTION**

Do not rely on water pipes to establish the system ground connection. Multiple plumbing joints, each with tape and/or sealing compounds, make such a ground unreliable.

Figure 2-1 Facility and System Grounding Requirements

**PREFERRED METHOD**

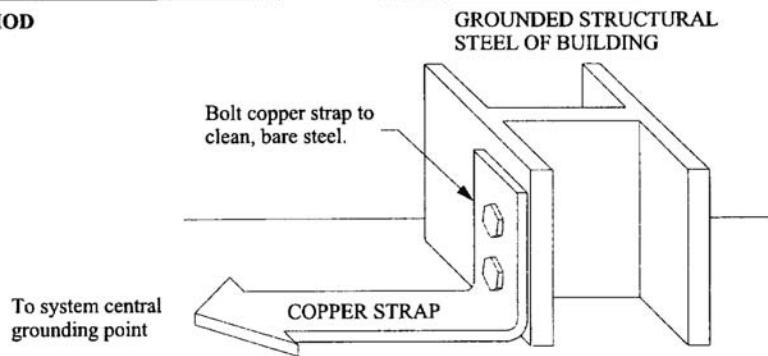


1. As shown at left, sink two grounding rods into the earth approximately six feet apart. Locate these rods as close as possible to the vacuum cabinet.
2. Measure the resistance between the rods. If the resistance is greater than 3 ohms, consult BOC Coating Technology or a firm specializing in grounding systems. If the resistance is 3 ohms or less, connect a length of copper grounding strap to the system's central grounding point, which should be somewhere on the vacuum cabinet.
3. Silver solder the other end of this grounding strap to the rods. DO NOT rely on mechanical connections.

DISTANCE FROM GROUND RODS TO VACUUM CABINET	SIZE OF COPPER GROUNDING STRAP
0-60	3" wide x .035" to .50" thick
60 +	Consult BOC Coating

GROUNDING RODS, 6' apart.  
Copper-clad steel,  
¼" diameter 8' long (minimum)

**ALTERNATIVE METHOD**

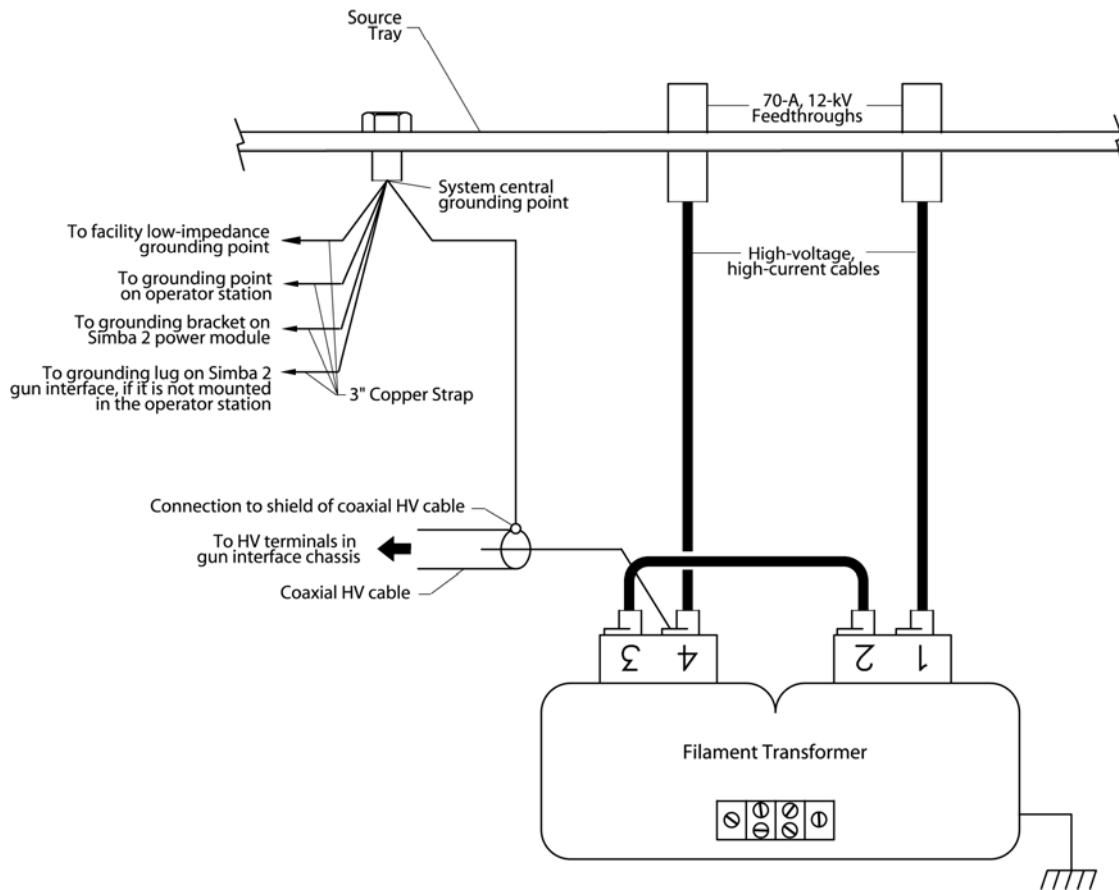


Two methods of setting up a low-impedance ground for the vacuum system

2.5.2 Low-Impedance Ground for the E-Beam Power Supply

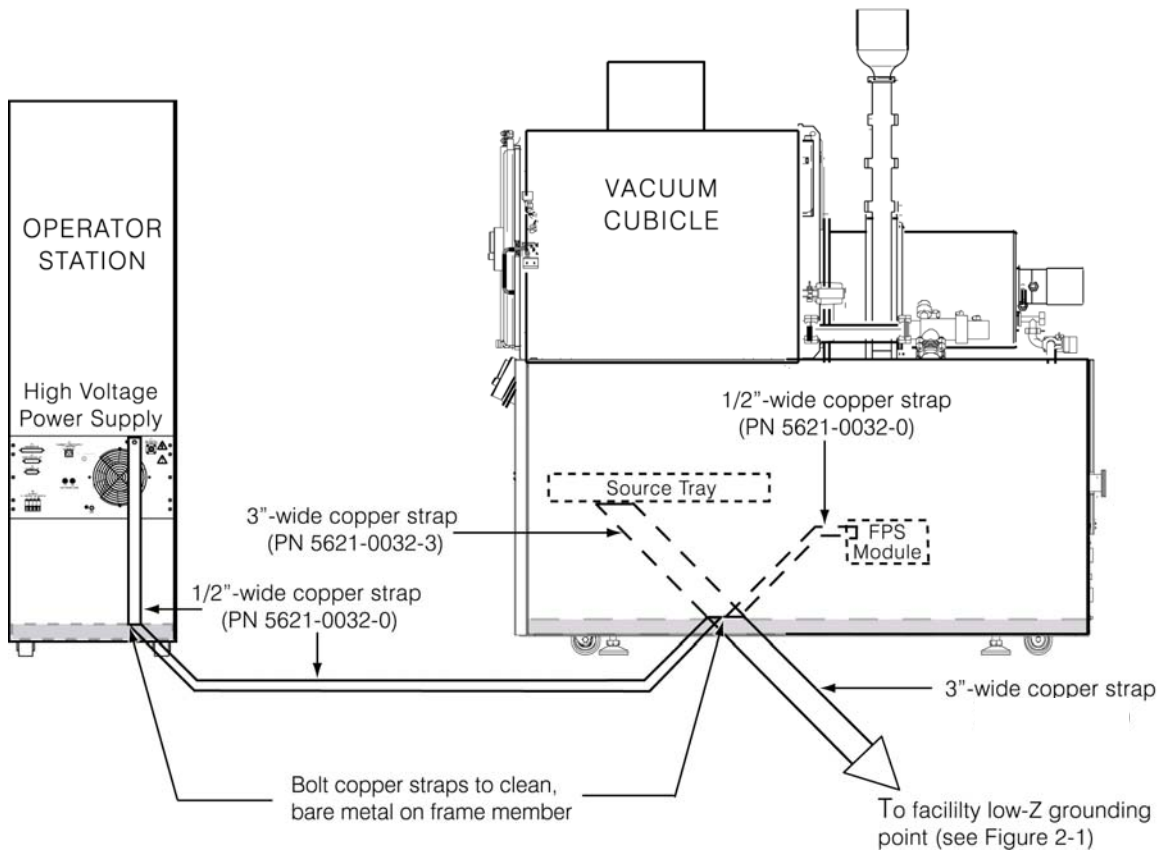
Figure 2-2 illustrates the grounding requirements for the Simba 2 power supply. A length of 3-in.-wide copper strap must connect the Simba 2 power module to the system's central grounding point. In addition, the shield of the high-voltage cable running between the gun interface and the filament transformer must be connected to the vacuum cubicle's central grounding point, as shown in Figure 2-2. The gun interface chassis must also be connected to the system's low-impedance ground. If the gun interface is mounted in the optional control console, the gun interface can be grounded in one of two ways. A length of copper strap can connect its grounding lug directly to the system's central grounding point, as indicated in Figure 2-2. Alternatively, a short length of copper strap can be used to connect grounding lug on the gun interface to the grounding bracket on the Simba 2 power module, as indicated in Figure 3-9. If the gun interface is mounted in the operator station, its low-impedance ground is provided by the length of copper strap that connects the operator station to the system's central grounding point.

**Figure 2-2 Vacuum Cubicle Grounding for Simba 2 Power Supply**



On systems with CV-6SLX and CV-12SLX power supplies, the power module is mounted in the operator station, so its low-impedance ground is likewise provided by the length of copper strap that connects the operator station to the system's central grounding point. On these power supplies, the high-voltage cable connecting the power module to the filament power supply (FPS) is adequately grounded when the coaxial cable is plugged into the FPS. For an illustration of the low-impedance grounding requirements on systems with a CV-6SLX and a CV-6SLX power supply, see Figure 2-3.

**Figure 2-3 Low-Z Grounding Requirements on Systems Equipped with a CV-6SLX or CV-12SLX Power Supply**



### 2.5.3 Electron Beam Source Ground

To ensure a good ground between the electron beam source and the vacuum cubicle, the following conditions must be met:

- The base of the source and the surface on which it is mounted (usually the upper surface of the source tray) must be clean and free of evaporated material.
- The mounting surface must be made of nonmagnetic material.
- The source must be securely bolted to the mounting surface.

### 2.5.4 Grounding Hooks

One grounding hook is provided at each of the following locations of the system where high voltage may be present:

- Inside the vacuum cubicle
- On systems with CV-6SLX or CV-12SLX power supplies, inside the right-hand door of the operator station
- On systems with Simba 2 power supplies, on the side of the Simba 2 power module

# 3

## Unpacking and Installation

This section provides information and guidance about what to do with your new system when it has arrived on site, but prior to installation.

**The customer is responsible for unpacking and preparing the site, as outlined in sections 3.1 and 3.2.**

**Temescal is responsible for making equipment interconnections and for energizing and testing the equipment prior to acceptance, as described in section 3.3.**

This section contains the following subsections:

- 3.1 Unpacking by Customer
- 3.2 Customer Site Preparation Responsibilities
- 3.3 Temescal Installation Responsibilities
- 3.4 Installation Drawings

### **3.1 Unpacking by Customer**

#### 3.1.1 Un crating

The equipment described in this F& I Guide and listed in the shipping documents was released to the carrier in good condition and properly packed. It is essential to all concerned that the contents of the shipment be examined carefully when it is unpacked, to make sure that no damage has occurred in transit. First check the materials received against the packing list to be certain that all elements are accounted for. Then check each component for damage.

Normally, the major components of the system as shipped will be:

- Vacuum cubicle
- Operator station
- Power distribution box
- Mechanical (i.e., roughing) pump
- Cryopump compressors
- Optional blower pump
- Simba 2<sup>®</sup> power module (only with Simba 2 power supply)
- Optional control console (only with Simba 2 power supply)
- Other accessories as specified

#### **CAUTION**

Many smaller items are packed separately, as indicated on your packing list. These items may include ionization gauge tubes, cables, substrate carrier, piping, and fittings. In discarding packing materials, take care to avoid losing any such parts. Wait to discard packing materials until after the initial system startup procedure.

**WARNING**

The system is shipped under vacuum. On delivery, verify that it is still under vacuum by attempting to open the vacuum chamber door. If the door can be opened easily, there is no vacuum. If that is the case, it is highly likely that some damage has occurred.

**3.1.2 Loss or Damage.**

If any loss and/or damage is claimed:

1. Notify the carrier or the carrier's agent to request inspection of the loss or damage claimed.
2. Keep all shipping containers until it is determined whether they are needed to return the equipment to Temescal.
3. If it is difficult to determine the extent of damage or whether damaged equipment can be repaired in the field, contact a Temescal service representative for appraisal.

**3.2 Customer's Site Preparation Responsibilities****NOTE**

The customer's responsibility for installation stops when: (a) all system components are in place; (b) customer-supplied service lines are ready to be connected to the system; and (c) power Drops #1 and #2 are properly connected at the power distribution box. To avoid loss of the warranty that applies to a new system and its equipment, do not apply power to the system. Instead, call for a Temescal service representative to make the service connections, approve the installation, energize the system, and demonstrate that it performs as designed.

**3.2.1 Equipment and Personnel Required.**

The following types of workers (with their tools) will be required to install the system:

1. Mechanical technicians (or movers) will remove any bracing and shipping hardware.
2. Movers will place the vacuum cubicle in its permanent position and level it.
3. An electrician will install service Drops #1 and #2 and connect both service drops to the power distribution box. The electrician will also establish the grounding points for the required low-impedance ground (see section 2.5) and connect the vacuum cubicle to that ground. Temescal will oversee the connection of Drop #2 to the HV power supply.
4. A plumber will lay out lines for cold (and optional hot) water, compressed air, vent gas, optional process gas, and the mechanical pump exhaust. The plumber may connect these lines at the facility end, but connections to the FC-2800 system may be made only by or under the supervision of a Temescal service representative, unless the customer has made arrangements to the contrary.

**3.2.2 Placing the Vacuum Cubicle In Position**

The following steps must be completed before the vacuum cubicle is placed in its permanent position:

1. Remove all packing material from around and under the cubicle.

2. Remove any skids or pallets.
3. If the cubicle has leveling legs, unlock the locking nuts for the legs and extend them so that the distance from the bottom of the footpad to the top of the skirt panel is 1.5 inches (38 mm).

Now the vacuum cubicle can be placed. To do so:

1. Using a forklift, lower the vacuum cubicle to the floor near the spot where it is to be permanently located. Using Figure 3-2, verify that there are adequate clearances for the other equipment that will be installed nearby. Take care to allow enough space so that all doors or maintenance panels can be opened fully. If you are installing the vacuum cubicle through a clean-room wall, make sure that that wall does not obstruct the opening of the vacuum cubicle's doors and maintenance panels or prevent them from opening all the way.
2. Roll the vacuum cubicle on its casters to its permanent position.
3. Level the cubicle as necessary. Some systems have leveling legs that can be screwed down to accomplish this task.

### 3.2.3 Positioning the Operator Station

The operator station will normally be placed immediately to the right of the vacuum cubicle, as shown in the installation drawings (see section 3.4). The operator must have ready access to the system controls while being able to open and close the vacuum cubicle door in an unobstructed fashion.

### 3.2.4 Installing the Power Distribution Box

The power distribution box is normally mounted on a nearby wall. To ensure unobstructed access as cables are being fed through the bottom of the box, it should be mounted at least 12 inches (305 mm) above any obstructions. The recommended distance from the floor to the bottom of the box is 32 inches (815 mm).

On systems supplied with 208 V ac power, the power distribution box will weigh approximately 176 lbs. (80 kg). On systems supplied with 400 V ac power, a transformer will be included in the power distribution box, increasing its weight to approximately 300 lbs. (136 kg). Such systems also include a step-down transformer external to the power distribution box. Perform the following procedure when installing this transformer:

1. Remove the step-down transformer from its packaging.
2. Place the transformer on the floor in its mounting location, which must be within 6 feet of the power distribution box. If required to do so by local codes, secure the transformer to the floor, using customer-supplied hardware.
3. Connect power Drop #1 to the input of the transformer.
4. Using the Temescal-supplied cables, connect the transformer's output to the input for Drop #1 in the power distribution box.

In nominal 400 V ac installations, connect power Drop #2 directly to the power distribution box. In nominal 208 V ac installations, connection both Drop #1 and Drop #2 to the power distribution box.

Before the facility power is actually connected to the power distribution box, make sure the main power switch on the box is locked in the OFF position. That switch must remain

locked in that position until the system is ready to be energized by (or under the supervision of) the Temescal service representative.

**NOTE: Do NOT energize the system or any of its components at this time.**

### 3.2.5 Installing the E-Beam Power Supply

Regardless of which power supply the system uses, install power Drop #2 and connect it to the power distribution box, but do not connect the HV power supply to that drop. The Temescal representative will oversee the connection of that power supply to Drop #2. If the system is equipped with a Simba 2 power supply, locate the Simba 2 power module approximately as shown in Figure 3-2.

#### NOTE

Do not place the gun interface module directly on top of the Simba 2 power module. If the gun interface is not mounted in the optional control console available with the Simba 2 power supply, it should be mounted in the operator station. The optional Simba 2 control console (containing the gun interface) can be placed on top of the power module

### 3.2.6 Installing the Mechanical Pump

With the vacuum cubicle in place and leveled within specifications, install the mechanical pump (with blower, if this option is included in your system) and install and connect the roughing line and the mechanical pump exhaust. To do so:

1. Loosen the clamps connecting the flexible hose to the mechanical pump.
2. Release the bolts that hold the mechanical pump to the system frame during shipment, allowing the pump to rest on the floor.
3. Retighten the clamps on the flexible hose to isolate the vacuum cubicle from the pump's vibration.
4. Remove the blank flange from the roughing port.
5. Install the roughing pump and blower, if included in the system.
6. Check the oil level in the mechanical pump and the blower, if any.

Note: Electrical connections to the mechanical pump must be made by the Temescal service representative.

### 3.2.7 Making Service Connections

The customer is responsible for providing the utility lines specified below and for connecting these lines at the facility end. The customer may lay out these service lines so they are properly routed all the way to their connection points at the system (see Figures 3-4 and 3-5). However, service connections to the system may be made only by or under the supervision of a Temescal service representative, unless the customer has made specific arrangements to the contrary.

Water:

- Cold water supply #1: Vacuum cubicle water
- Optional hot water supply for vacuum cubicle
- Cold water supply #2: Cryopump compressors
- Cold water supply #3: Required only on systems with water-cooled mechanical pumps



Compressed Gases (supplied to vacuum cubicle):

- Vent gases (CDA or N<sub>2</sub>)
- Pneumatic air
- Optional process gases

Exhaust Gases:

- Vacuum cubicle to facility exhaust
- Mechanical pump to facility exhaust

Electrical Connections:

- In 208-V installations, connect power Drops #1 and #2 to the power distribution box, as shown in Figure 3-4. In 400-V installations, connect Drop #1 to step-down transformer and Drop #2 to power distribution box, as shown in Figure 3-5.

**NOTICE**

Equipment power connections and pump rotation checks shall be performed only by or under the supervision of an on-site Temescal service representative.

Please refer to the terms of your warranty.

### **3.3 Temescal Installation Responsibilities**

#### 3.3.1 Helium Circuit Recharging

During shipment, all cryopump lines are charged with Helium at 250 psig (17.24 torr) to protect the integrity of the system, particularly the cryopump, from contamination. However, if the system must be air-shipped during any part of the transit, the Helium pressure must be reduced to a maximum of 15 psig (1.03 torr) prior to shipment, in accordance with U. S. Federal Aviation Agency regulations.

During the installation of any such Temescal system, the Temescal service representative will be responsible for recharging and decontaminating the Helium lines and the cryopumps. Thereafter, the customer will be responsible for maintaining the integrity of the system.

In such cases, the cryopump must be recharged with 99.999% pure Helium to 250 psig. Such customers should therefore have on hand at least one standard bottle of 99.999% pure Helium. The Temescal service representative will have the required equipment and tools, as specified in Table 2 of CTI Cryogenics' *On-Board<sup>®</sup> Cryopump Installation and Maintenance Instructions* (Helix document 8040491, Revision 102, dated 2/3/04). Helium recharging and decontamination procedures must be performed in strict accordance with the instructions in Chapter 4 of that manual.

#### 3.3.2 Making the Remaining Service Connections

It is the responsibility of an authorized Temescal Field Service Technician to install the tetrode tube (Simba 2 power supply only) and to make the connections specified below.

**DANGER: HIGH VOLTAGE**

Before connecting power lines to any system components, service personnel should ensure that all switches and controls are in the OFF position.

**Electrical Power:**

- Connections between power distribution box and
  - V acuum cubicle
  - Operator station
  - Mechanical pump and blower, if any
  - Cryopump compressors
  - Simba 2 power module (Simba 2 power supply only)
- Connections between the Simba 2 power module and the optional Simba 2 control console (Simba 2 power supply only)

**Control/Data Cables:**

- Operator station to vacuum cubicle
- Remote Gun Control Unit to Simba 2 gun interface (Simba 2 power supply only)
- Remote HV Control Unit to HV Simba 2 power module (Simba 2 only)
- Operator station to remote monitoring system (optional)

**High Voltage Cables:**

- On systems using either the CV-6SL or the CV-12SL power supply:
- HV cable from power module (in operator station) to vacuum cubicle
- On systems using the Simba 2 power supply:
- HV cable from power module to gun interface chassis
  - HV cable from gun interface chassis to vacuum cubicle

**Copper Grounding Strips:**

- As required for low-impedance grounding (see Figures 3-11, 3-12, and 3-14)

**3.3.3 Energizing the Electrical Circuits**

The customer is responsible for routing all cables and lines per code. However, all electrical connections between the power distribution box and the vacuum cubicle, the operator station, the mechanical pump(s), and the power supplies shall be made by or under the supervision of the Temescal service representative. Once all connections have been properly made, the Temescal service representative is responsible for energizing the system or for supervising the customer in doing so.

**DANGER**

Before operating the equipment, make sure that all service connections have been properly made. Until you have verified that that is the case, make certain that all circuit breakers remain OFF.

**3.3.4 Pump Rotation Check**

1. Verify that all service connections to the pump have been properly and securely made.
2. Check all e-beam sources to ensure that water and compressed gases are available at the proper pressures and flow rates.
3. Measure voltages at all TB1 terminals to verify that the required voltages are being supplied to the system (see the vacuum cubicle wiring diagram).
4. The correct direction for the pump's rotation is indicated by an arrow on the pump. Check its rotation direction by briefly switching on the pump's circuit breaker. If the pump is turning the wrong way, interchange any two hot lines at the pump motor. Switch the pump on again briefly to verify that it is now turning in the proper direction.

3.3.5 System Ready for Startup

System installation should be complete when:

- all system components are properly positioned
- all required service connections have been made and verified
- all necessary adjustments have been made.

The system is then ready for inspection and startup by a Temescal service representative.

**3.4 Installation Drawings**

The following illustrations are provided to facilitate system installation:

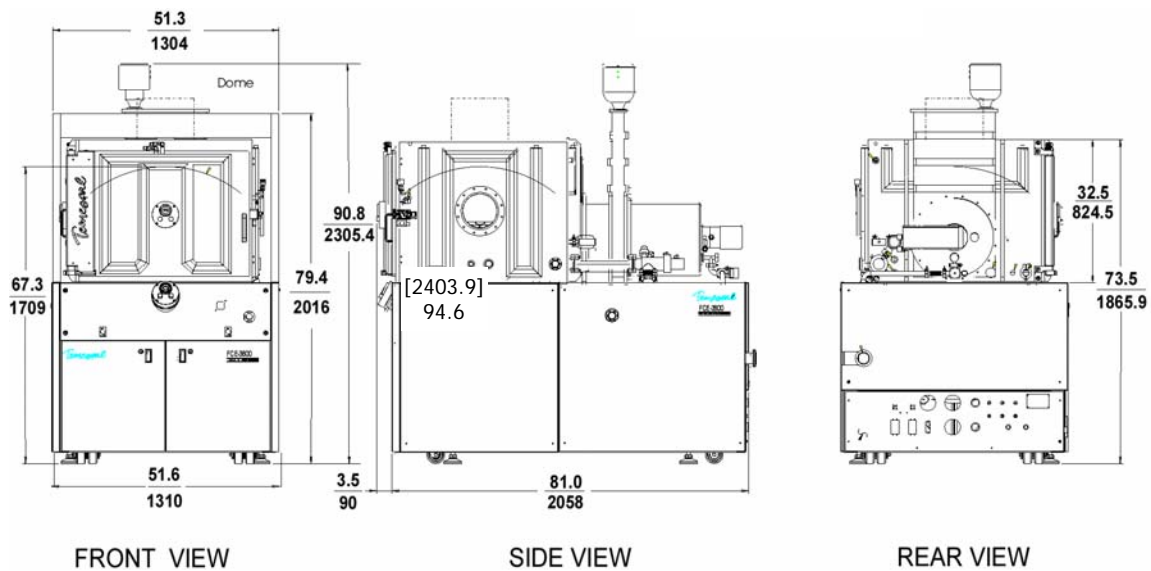
- Figures 3-1 and 3-2: Component dimensions
- Figure 3-3: Utility connection panel on rear of vacuum cubicle
- Figures 3-4 and 3-5: Routing of customer-supplied cables and plumbing lines
- Figure 3-6: Routing of lines supplying helium to cryopump compressors
- Figures 3-7 through 3-12: Routing of electrical and data cables between major system components on systems equipped with a Simba 2 e-beam power supply
- Figures 3-13 and 3-14: Routing of electrical and data cables between major system components on systems equipped with either the CV-6SL or the CV-12SL e-beam power supply

Unless otherwise specified, all electrical cables are supplied with the system in 10-foot lengths.

**NOTE**

Figures 3-2 through 3-14 do not necessarily show system components to scale or in their actual positions in a typical installation. For example, the optional Simba 2 control console often stands on top of the Simba 2 power module, rather than alongside it.

**Figure 3-1 Elevation View, Showing Vacuum Cubicle Dimensions**



**Figure 3-2 System Plan View, Showing Dimensions of Main System Components (System Shown with Optional Simba 2 Power Supply)**

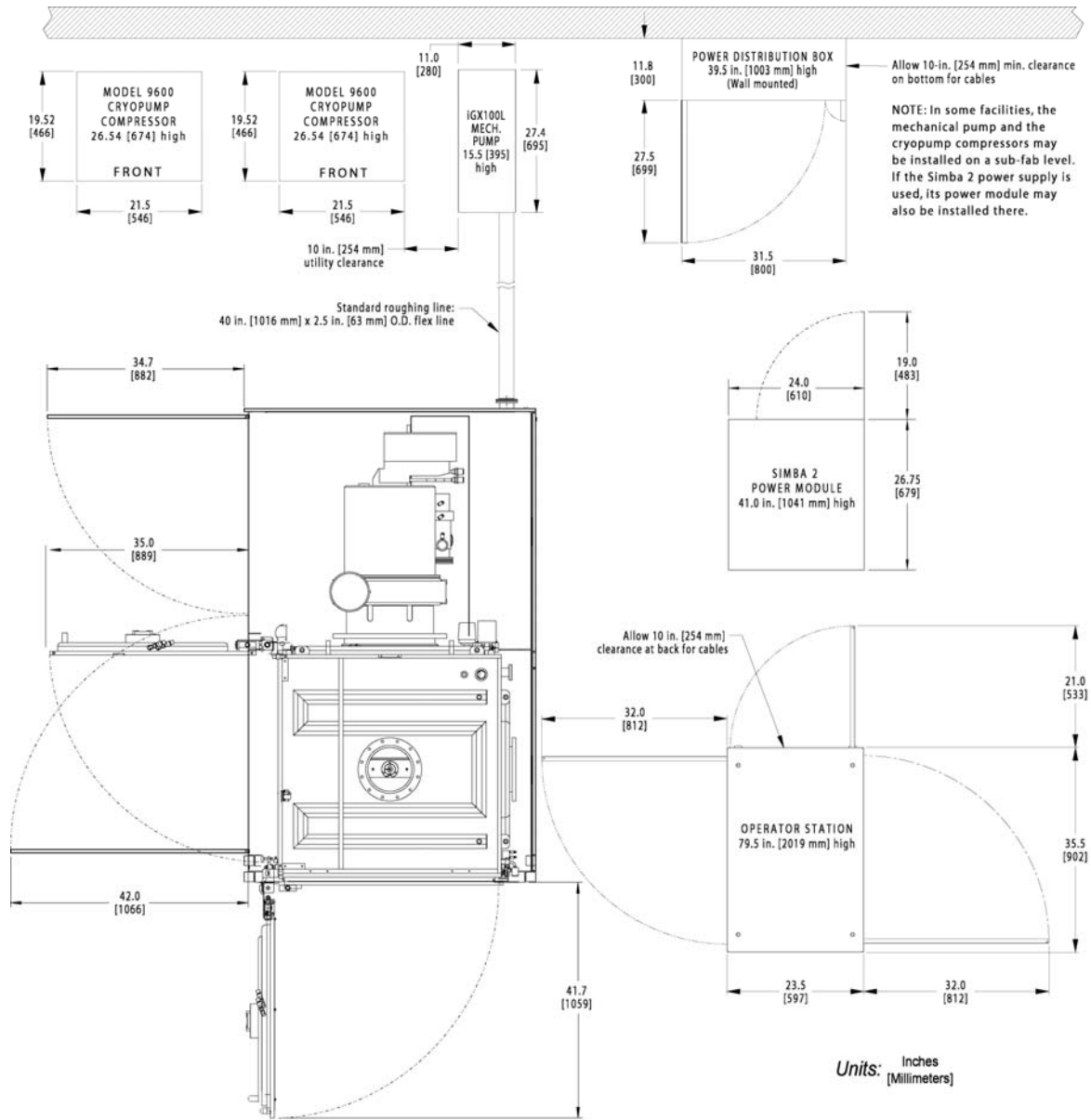


Figure 3-3 Utility Connection Points on Rear of Vacuum Cubicle

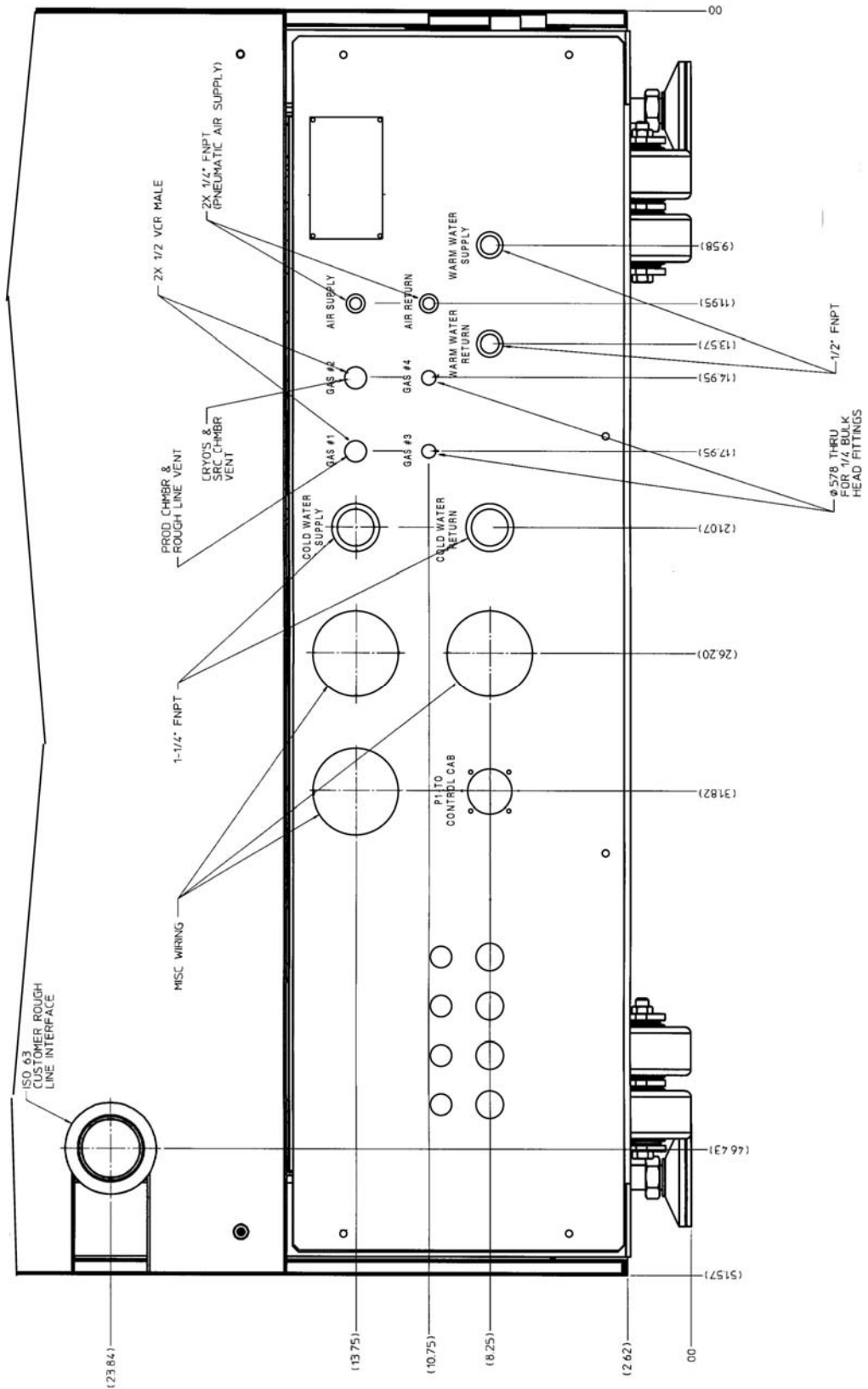
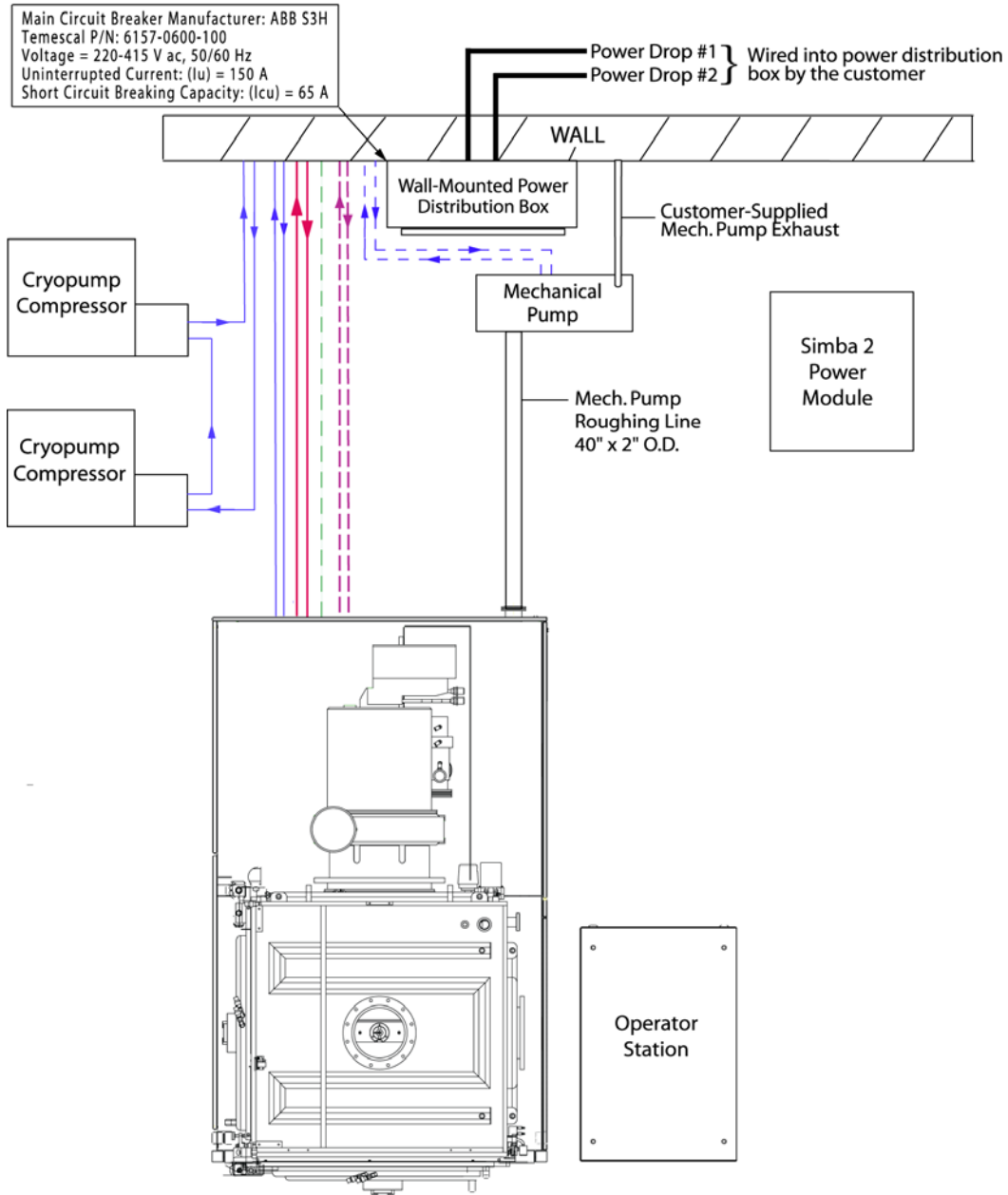


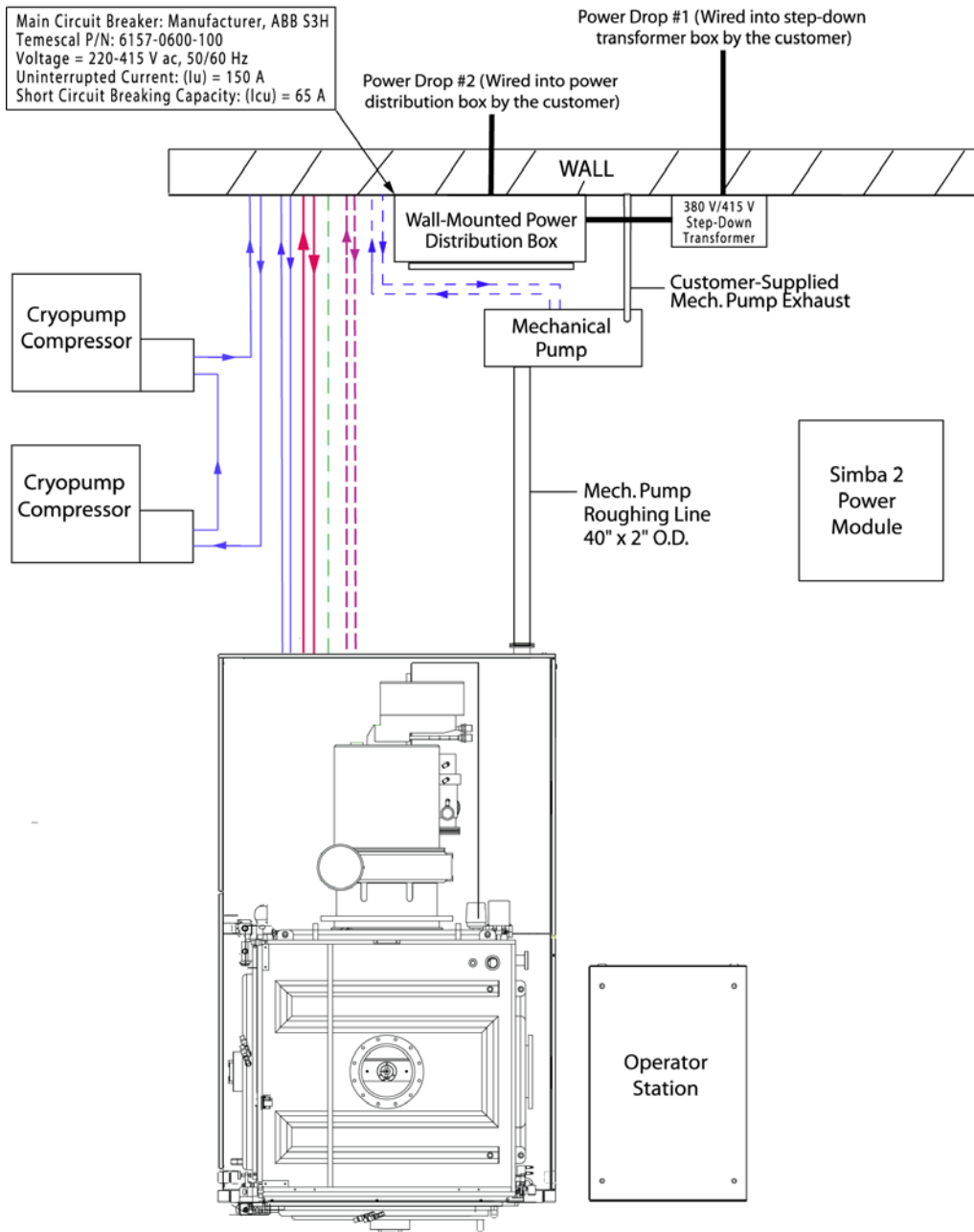
Figure 3-4 Routing of Customer-Supplied Service Lines in 208-V Installations



Legend

- Cold Water Lines (Customer supplied and installed, always required)
- - - Cold Water lines to Mech. Pump (Customer supplied and installed; required only with certain models of mechanical pumps)
- Optional Hot Water Lines (Customer supplied and installed)
- - - Process and Vent Gas Lines (Customer supplied and installed)
- - - Compressed Air Lines (Customer supplied and installed)

Figure 3-5 Routing of Customer-Supplied Service Lines in 400-V Installations



Legend

- Cold Water Lines (Customer supplied and installed, always required)
- - - Cold Water lines to Mech. Pump (Customer supplied and installed; required only with certain models of mechanical pumps)
- Optional Hot Water Lines (Customer supplied and installed)
- - - Process and Vent Gas Lines (Customer supplied and installed)
- - - Compressed Air Lines (Customer supplied and installed)

Figure 3-6 Routing of Temescal-Supplied Helium Lines to Cryopump Compressors

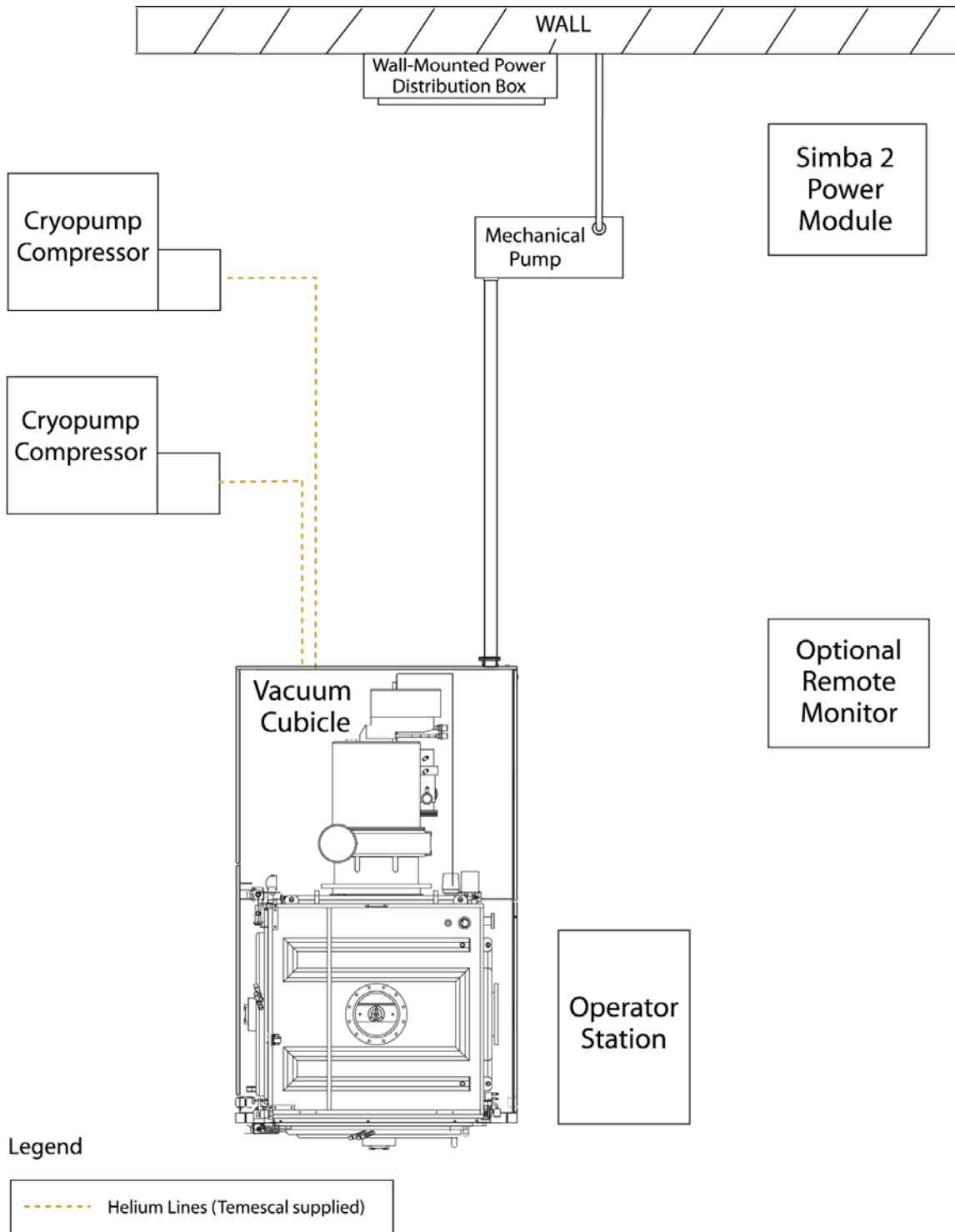




Figure 3-7 Routing of Control/Data Cables on Systems with the Simba 2 Power Supply

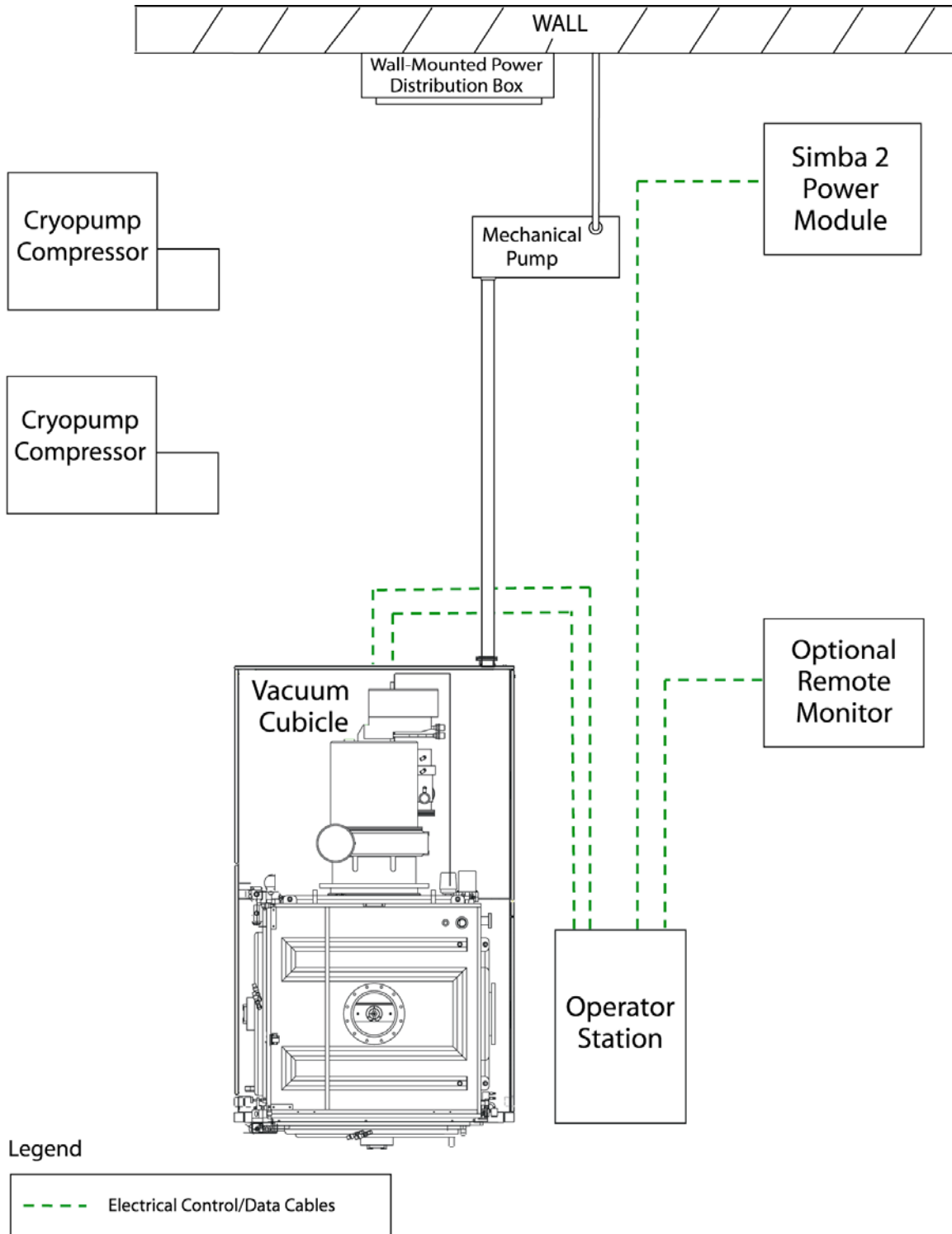
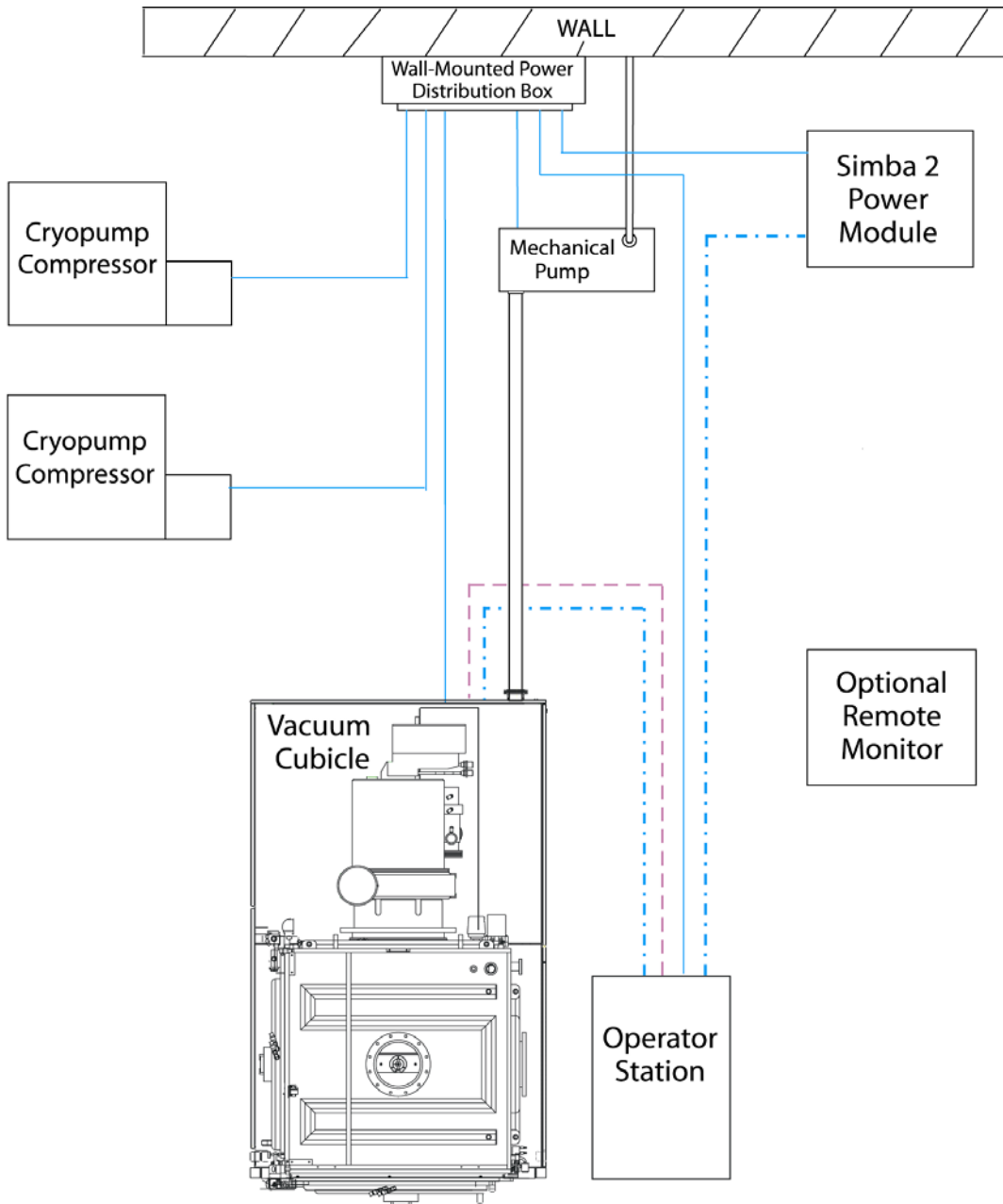


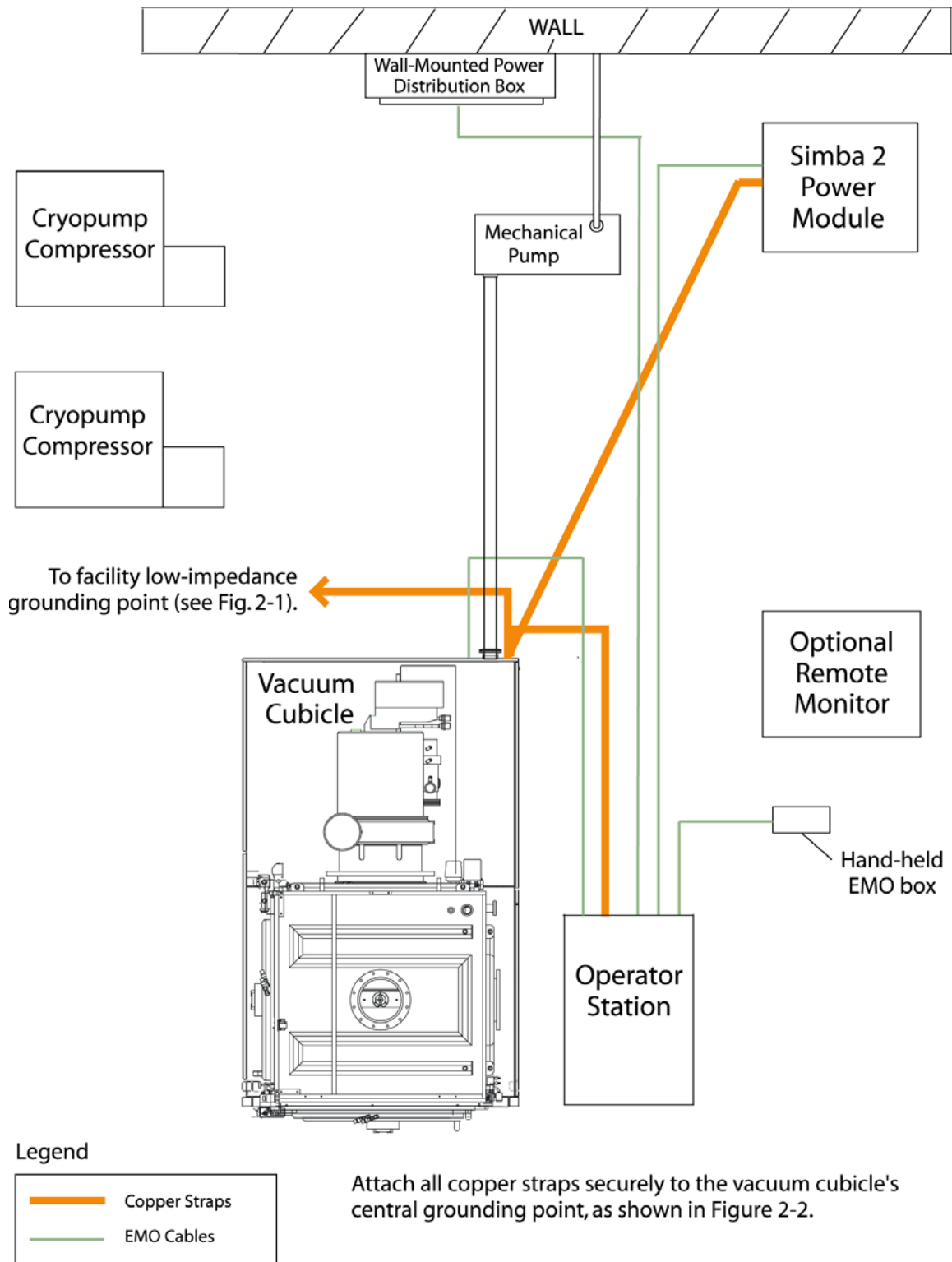
Figure 3-8 Routing of Electrical Power Cables on Systems with the Simba 2 Power Supply



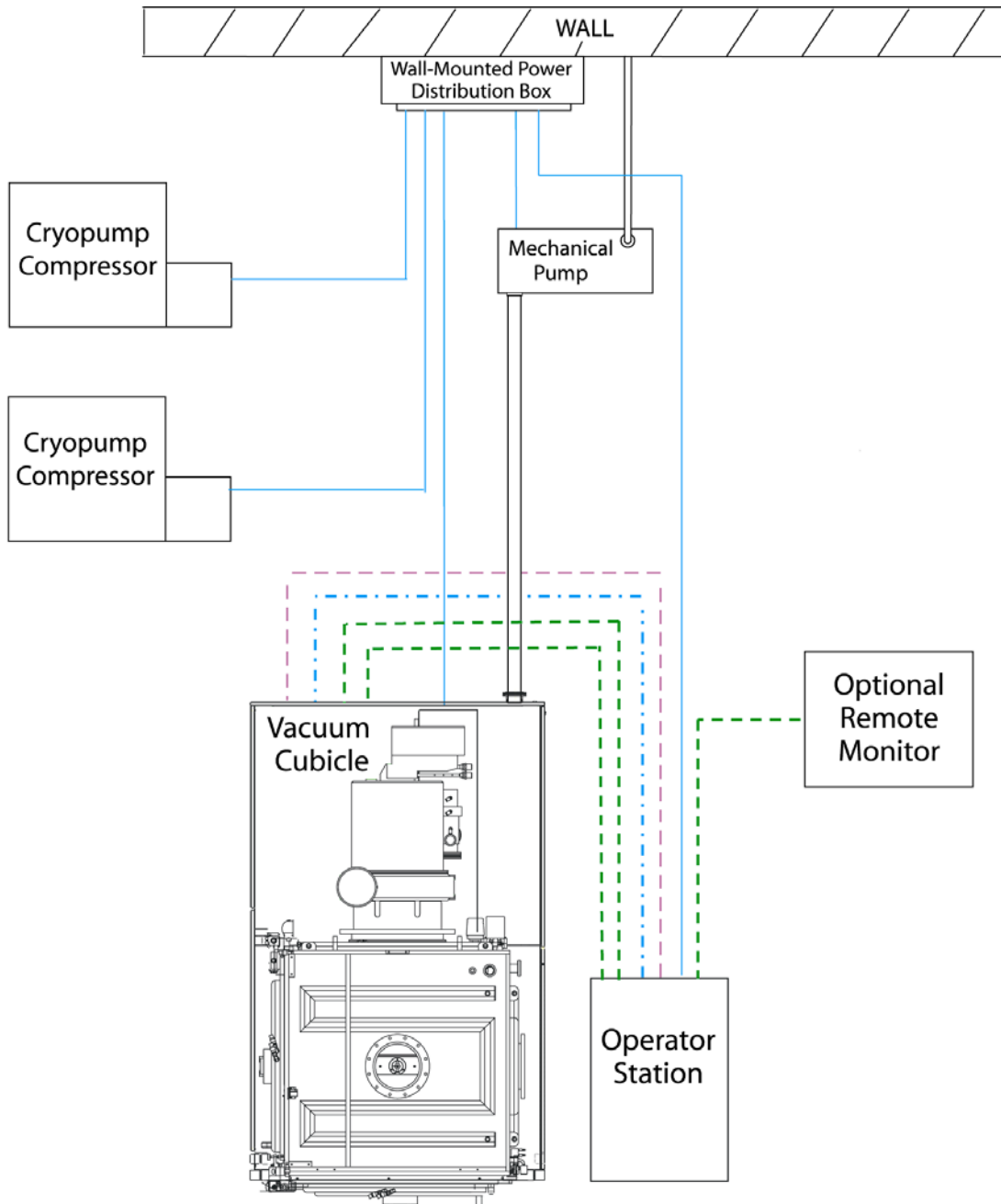
Legend

	Cables carrying 110 V ac or system line voltage (either 208 V or 400 V ac)
	High-Voltage Coaxials
	Filament Current Cable

**Figure 3-9 Routing of EMO Cables and Copper Straps on Systems with the Simba 2 Power Supply**



**Figure 3-10 Routing of Power and Control/Data Cables on Systems with Either the CV-6SLX or the CV-12SLX Power Supply**



**Legend**

	Cables carrying 110 V ac or system line voltage (either 208 V or 400 V ac)
	High-Voltage Coaxials
	Filament Current Cable
	Electrical Control/Data Cables

**Figure 3-11 Routing of EMO Cables and Copper Grounding Straps on Systems with Either the CV-6SLX or the CV-12SLX Power Supply**

